



LNP™ VERTON™ Compound MV00ASXC

Europe-Africa-Middle East: COMMERCIAL

Also known as: LNP™ VERTON™ Compound MFX-700-10 HS-S
Product reorder name: MV00ASXC

LNP VERTON MV00ASXC is a compound based on PP resin containing Long Glass Fiber. Added features include; Chemically Coupled, Heat Stabilized.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, break, 5 mm/min	118	MPa	ISO 527
Tensile Strain, break, 5 mm/min	1.6	%	ISO 527
Tensile Modulus, 1 mm/min	11300	MPa	ISO 527
Flexural Stress, break, 2 mm/min	180	MPa	ISO 178
Flexural Modulus, 2 mm/min	10100	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	50	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	21	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	163	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	157	°C	ISO 75/Af
PHYSICAL			
Density	1.33	g/cm ³	ISO 1183
FLAME CHARACTERISTICS			
UL Recognized, 94HB Flame Class Rating (3)	1.5	mm	UL 94

(1) Typical values only. Variations within normal tolerances are possible for various colors. All values are measured after at least 48 hours storage at 23°C/50% relative humidity. All properties, except the melt volume and melt flow rates, are measured on injection molded samples. All samples tested under ISO test standards are prepared according to ISO 294.

(2) Only typical data for selection purposes. Not to be used for part or tool design.
(3) This rating is not intended to reflect hazards presented by this or any other material under actual fire conditions.
(4) Internal measurements according to UL standards.
(5) Measurements made from laboratory test coupon. Actual shrinkage may vary outside of range due to differences in processing conditions, equipment, part geometry and tool design. It is recommended that mold shrinkage studies be performed with surrogate or legacy tooling prior to cutting tools for new molded article.
(6) Needs hard coat to consistently pass 60 sec Vertical Burn.

Source GMD, last updated:

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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	220 - 250	°C
Front - Zone 3 Temperature	250 - 260	°C
Middle - Zone 2 Temperature	245 - 255	°C
Rear - Zone 1 Temperature	230 - 245	°C
Mold Temperature	40 - 65	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm

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